

WHAT IS CLAIMED IS:

1. A control apparatus for controlling a control system having a transfer function regarded as a second order system, comprising:

5 an outer loop configured to execute a negative-feedback of an output  $\underline{x}$  of the controlled system to obtain a deviation  $\underline{e}$  between the output  $\underline{x}$  and a desired value  $\underline{r}$ ;

10 a first inner loop configured to execute a negative-feedback of a signal  $k_1 (dx/dt)$ , obtained by multiplying a gain  $k_1$  to a differentiated value  $(dx/dt)$  of the output  $\underline{x}$  of the controlled system, to the deviation  $\underline{e}$ ; and

15 a second inner loop configured to use the differentiated value  $(dx/dt)$  of the output  $\underline{x}$  of the controlled system and a product, obtained by multiplying a gain  $k_2$  to an absolute value  $|e|$  of the deviation  $\underline{e}$  or  $n$  powers ( $n$ : integer) of the absolute value  $|e|$ , to execute the positive feedback of a signal  
20 of  $k_2(dx/dt) \cdot |e|$  or  $k_2(dx/dt) \cdot |e|^n$  to the deviation  $\underline{e}$ ,

wherein the controlled system is controlled using a signal which is fed back through the first and the second inner loops.

25 2. A control apparatus according to claim 1, wherein, when the controlled system includes a position control model, an adjusting element which changes the gain  $k_2$  to  $c / |r|$  or  $c / |r|^n$  based on the desired value

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r is provided.

3. A control apparatus according to claim 1,  
wherein a loop gain is inserted in the outer loop,  
when the controlled system has a transfer function with  
5 a proportional gain.

4. A control apparatus according to claim 1,  
wherein the gains  $k_1$  and  $k_2$  are set to values meeting  
the following equation of damping coefficients of  
a control system which are zero and positive:  
10  $J + k_1 - k_2 |r| \geq 0$  or  $J + k_1 - k_2 |r|^n \geq 0$ , where  $J$  is  
a constant determined due to the controlled system with  
a secondary delay.

5. A control apparatus according to claim 4,  
wherein, when the controlled system is a position  
15 control model, an adjusting element which changes  
the gain  $k_2$  to  $c/|r|$  or  $c/|r|^n$  based on the desired value  
r is provided.

6. A control apparatus according to claim 4,  
wherein, when the controlled system has a transfer  
20 function including a proportional gain, a loop gain is  
inserted in the outer loop.

7. A control apparatus comprising:  
an outer feedback loop which performs negative  
feedback of an output from a controlled system;  
25 a deviation computing unit which computes a  
deviation between a desired value and a controlled  
variable or output of the outer feedback loop;

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a first inner feedback loop which performs negative feedback of a product of a differential value of the controlled variable or speed and a gain;

5 a compensation unit which performs processing for canceling the deviation from the deviation computing unit by a compensation signal from the first inner feedback loop; and

10 a second inner feedback loop which changes a damping coefficient of a control system according to the deviation from the deviation computing unit.

8. A control apparatus according to claim 7, wherein the controlled system includes a gain  $K$ , and the outer feedback loop includes a gain computing element which multiplies the output of the controlled system by a loop gain  $K_f$  to perform feedback of the product.

9. A control apparatus according to claim 7, wherein the second inner feedback loop comprises a laplace operator which outputs a differential value of a controlled variable or speed of the controlled system, an absolute value computing element which computes an absolute value of the deviation obtained from the deviation computing element or  $n$ -th ( $n=1, 2, 3, \dots$ ) power of the absolute value, a gain computing element which multiplies the computation output of the absolute value computing element with another gain, and a positive feedback element which performs positive

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feedback of a product of the output of the gain computing element and a differential value of the controlled variable or speed to the compensation element.

5           10. A control apparatus according to claim 9,  
wherein the controlled system includes a gain K, and  
the outer feedback loop includes a gain computing  
element which multiplies the output of the controlled  
system by a loop gain  $K_f$  to perform feedback of the  
10       product.

          11. A control apparatus according to claim 7,  
wherein the first inner feedback loop comprises a  
computing element having a laplace operator which takes  
out a differential output of the controlled variable or  
15       output of the controlled system, and a gain computing  
element which multiplies the differential output from  
the computing element by the gain to obtain the  
product.

          12. A control apparatus according to claim 11,  
20       wherein the controlled system includes a gain K, and  
the outer feedback loop includes a gain computing  
element which multiplies the output of the controlled  
system by a loop gain  $K_f$  to perform feedback of the  
product.

25           13. A control apparatus according to claim 11,  
wherein the second inner feedback loop comprises a  
laplace operator which outputs a differential value of

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a controlled variable or speed of the controlled system, an absolute value computing element which computes an absolute value of the deviation obtained from the deviation computing element or  $n$ -th ( $n=1, 2, 3, \dots$ ) power of the absolute value, a gain computing element which multiplies the computation output of the absolute value computing element with another gain, and a positive feedback element which performs positive feedback of a product of the output of the gain computing element and a differential value of the controlled variable or speed to the compensation element.

14. A control apparatus according to claim 13, wherein the controlled system includes a gain  $K$ , and the outer feedback loop includes a gain computing element which multiplies the output of the controlled system by a loop gain  $K_f$  to perform feedback of the product.

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